

Sapphire Maximum Build Heights

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Headquarters
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Sapphire



315 mm

Diameter

ORIGINAL SAPPHIRE



315 mm

SAPPHIRE 1MZ



600 mm

SAPPHIRE XC



600 mm

SAPPHIRE XC 1MZ

Sapphire XC

Maximum part height will depend upon build plate selection and thickness. Consult the chart below for max height.

Printer	Build Plate Option	Max Build Height
Sapphire	25 mm	415 mm
	50 mm	390 mm
	100 mm	340 mm
Sapphire 1MZ	25 mm	1050 mm
	50 mm	1025 mm
	100 mm	975 mm
Sapphire XC	50 mm/25 mm two-piece	550 mm
	75 mm/25 mm two-piece	525 mm
	100 mm/25 mm two-piece	500 mm
Sapphire XC 1MZ	50 mm/25 mm two-piece	1025 mm
	75 mm/25 mm two-piece	1000 mm
	100 mm/25 mm two-piece	975 mm